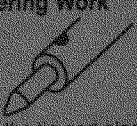
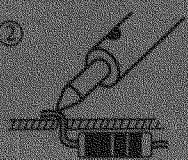
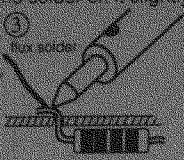
Soldering Work



Clean the tip and place the solder on it slightly.



Place the tip end on the joint to be soldered, and heat it.



Place the flux solder as illustrated.

A soldering finish must be as above picture.

WARNING

* In order to avoid burns do not attempt to touch except grip as the unit is hot. And do not leave the unit unattended.
* Do not attempt to use the unit around combustibles in order to prevent fires.

CAUTION

* Ensure to use soldering iron holder to avoid fires and/or burns.
* Keep out of reach of children.
* Do not use if power cord have damage or flow or may occur the fires or electric shock.
* Ensure to apply correct rated input voltage only or may occur the fires caused by overheat or heater element.
* Do ensure not to use watery, or high humidity areas such as bathroom etc. to prevent electric shock.
* Put the plug-in to the outlet fully after ensure, the correct rated current,unplug while not using. (hold the plug when unplug.)
* After use, the tip may still be hot. Allow to cool sufficiently before touching or store or may occur burns or fires.

Model/ Application	IC	PC. Board	Transistors	Condensers Resistors	Switches terminals	Connectors	Lead wires	Cord/ Cables	Metal Cases
MG. 20/20W	○	◎	◎	◎	—	—	○	—	—
MG. 30/30W	○	◎	◎	◎	◎	○	◎	—	—
MG. 40/40W	—	○	○	◎	◎	◎	◎	—	—
MG. 60/60W	—	—	—	○	◎	◎	◎	—	—
MG. 80/80W	—	—	—	—	○	◎	○	◎	○
MG.100/100W	—	—	—	—	○	○	○	◎	◎

◎ The most suitable ○ suitable - Not suitable